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WF-2011-A
(LIMITED PRICE CHANGES – NEW PRICES SHADED & UNDERLINED)

EFFECTIVE September 1, 2011

(Supersedes WF-08-E, Effective July 1, 2008)

Carbon Steel

BUTTWELD FITTINGS

FREIGHT ALLOWANCE: \$25,000. net order value (Revised 7/01/08)

MINIMUM ORDER VALUE: \$1,250.00 net (Revised 7/01/08)



5200 N.W. FRONT AVENUE • Portland, Oregon 97210

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STANDARD WEIGHT

NOMINAL		90° ELBOWS		45° EL	BOWS	TEES	CAPS	180° RE	TURNS	CROSSES	NOMINAL
PIPE	LONG	SHORT	3R	LONG	3R	FULL		LONG	SHORT		PIPE
SIZE	RADIUS	RADIUS		RADIUS		SIZE		RADIUS	RADIUS		SIZE
(INCHES)						OUTLET					(INCHES)
1/2	\$140	-	-	\$195	-	-	\$130	-	-	-	1/2
3/4	\$140	-	-	\$195	-	\$345	\$130	-	-	-	3/4
1	\$65	\$104	-	\$69	-	\$171	\$130	-	-	-	1
1-1/4	\$65	\$104	-	\$69	-	\$214	\$80	\$605	-	-	1-1/4
1-1/2	\$65	\$104	-	\$69	-	\$214	\$80	\$605	\$871	\$2,751	1-1/2
2	\$71	\$108	\$821	\$69	\$1,103	\$171	<u>\$68</u>	\$605	\$871	\$2,751	2
2-1/2	\$86	\$173	\$1,214	\$83	\$1,166	\$236	<u>\$71</u>	\$605	\$871	\$2,751	2-1/2
3	\$105	\$203	\$1,051	\$86	\$964	\$263	<u>\$71</u>	\$693	\$871	\$3,568	3
3-1/2	-	-	-	-	-	-	-	-	-	-	3-1/2
4	\$173	\$266	\$1,503	\$155	\$1,278	\$369	<u>\$104</u>	\$960	\$1,005	\$4,686	4
5	\$373	\$791	-	\$235	-	\$609	<u>\$160</u>	\$2,895	\$2,881	-	5
6	\$378	\$703	\$2,680	\$305	\$2,004	\$634	<u>\$177</u>	\$2,231	\$2,588	\$10,016	6
8	\$713	\$1,164	\$5,216	\$508	\$3,653	\$1,106	<u>\$268</u>	\$5,138	\$5,959	\$14,911	8
10	\$1,434	\$2,383	\$9,584	\$1,014	\$7,583	\$2,173	<u>\$487</u>	-	-	\$30,960	10
12	\$2,124	\$3,330	\$13,208	\$1,434	\$9,260	\$3,041	<u>\$734</u>	-	-	\$33,075	12
14	\$3,034	\$4,623	-	\$1,928	-	\$5,335	<u>\$977</u>	-	-	-	14
16	\$4,179	\$5,596	\$21,869	\$3,455	\$15,225	\$5,964	<u>\$1,139</u>	-	-	-	16
18	\$5,531	\$8,669	-	\$4,886	-	\$9,430	<u>\$1,559</u>	-	-	-	18
20	\$7,651	\$9,046	\$33,711	\$5,058	\$25,631	\$14,873	<u>\$1,769</u>	-	-	-	20
22	-	-	-	-	-	-	-	-	-	-	22
24	\$10,820	\$13,921	\$46,993	\$7,665	\$33,351	\$19,196	\$2,405	-	-	-	24

EXTRA STRONG

NOMINAL		90° ELBOWS	i	45° EL	BOWS	TEES	CAPS	180° RE	TURNS	CROSSES	NOMINAL
PIPE	LONG	SHORT	3R	LONG	3R	FULL		LONG	SHORT		PIPE
SIZE	RADIUS	RADIUS		RADIUS		SIZE		RADIUS	RADIUS		SIZE
(INCHES)						OUTLET					(INCHES)
1/2	\$174	-	-	\$193	-	-	\$149	-	-	-	1/2
3/4	\$174	-	-	\$193	-	\$408	\$149	-	-	-	3/4
1	\$85	\$205	-	\$90	-	<u>\$163</u>	\$149	-	-	-	1
1-1/4	\$85	\$205	-	\$90	-	<u>\$163</u>	\$149	-	-	-	1-1/4
1-1/2	\$85	\$205	-	\$90	-	<u>\$163</u>	\$99	\$765	\$951	-	1-1/2
2	\$86	\$304	\$788	\$90	\$1,103	<u>\$186</u>	<u>\$68</u>	\$765	\$951	\$3,229	2
2-1/2	\$121	\$304	\$1,404	\$200	\$1,166	<u>\$310</u>	<u>\$93</u>	\$765	\$951	\$4,694	2-1/2
3	\$155	\$304	\$1,153	\$116	\$976	<u>\$289</u>	<u>\$104</u>	\$1,113	\$1,264	\$5,174	3
3-1/2	-	-	-	-	-	<u>\$467</u>	-	-	-	-	3-1/2
4	\$255	\$500	\$2,004	\$183	\$1,708	<u>\$467</u>	<u>\$141</u>	\$1,378	\$2,154	\$7,321	4
5	\$609	\$1,121	-	\$435	-	\$1,165	<u>\$231</u>	\$3,236	\$3,806	-	5
6	\$645	\$1,164	\$3,498	\$501	\$2,530	<u>\$894</u>	<u>\$287</u>	\$3,806	\$3,966	\$13,001	6
8	\$1,226	\$2,490	\$6,720	\$866	\$4,478	\$1,706	<u>\$431</u>	\$7,488	\$9,283	\$17,489	8
10	\$2,586	\$3,753	\$14,569	\$1,668	\$9,741	<u>\$2,636</u>	<u>\$662</u>	-	-	\$34,719	10
12	\$3,169	\$4,485	\$18,286	\$2,474	\$13,000	<u>\$3,836</u>	<u>\$884</u>	-	-	\$36,450	12
14	\$4,393	\$6,458	-	\$3,124	-	<u>\$7,283</u>	<u>\$1,342</u>	-	-	-	14
16	\$5,539	\$7,818	\$26,439	\$3,795	\$21,183	<u>\$6,912</u>	<u>\$1,539</u>	-	-	-	16
18	\$7,253	\$10,205	-	\$5,708	-	<u>\$14,607</u>	<u>\$2,082</u>	-	-	-	18
20	\$10,339	\$12,453	\$38,525	\$6,794	\$27,708	<u>\$15,966</u>	<u>\$2,203</u>	-	-	-	20
22	-	-	-	-	-	-	-	-	-	-	22
24	\$16,824	\$19,063	\$49,465	\$11,400	\$38,924	<u>\$21,495</u>	<u>\$3,137</u>	-	-	-	24

^{*}Fittings Normally Furnished as WPB-W.

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REDUCING FITTINGS

NOMINAL PIPE	REDUC	ING TEES		ENTRIC ICERS		NTRIC JCERS		NG 90° LR OWS	NOMINAL PIPE
SIZE	STD	EXTRA	STD	EXTRA	STD	EXTRA	STD	EXTRA	SIZE
(INCHES)	WEIGHT	STRONG	WEIGHT	STRONG	WEIGHT	STRONG	WEIGHT	STRONG	(INCHES)
3/4 X 1/2	\$446	\$428	\$243	\$204	\$260	\$255	-	-	3/4 X 1/2
1 X 3/4	\$421	\$438	\$184	\$183	\$280	\$309	-	-	1 X 3/4
1 X 1/2	\$421	\$438	\$191	\$214	\$320	\$315	-	-	1 X 1/2
1 X 3/8		-	-	-	-	-	-	-	1 X 3/8
1-1/4 X 1	\$674	\$715	\$184	\$213	\$265	\$250	-	-	1-1/4 X 1
1-1/4 X 3/4	\$674	-	\$184	\$189	\$265	\$260	-	-	1-1/4 X 3/4
1-1/4 X 1/2	-	\$715	\$218	\$359	-	-	-	-	1-1/4 X 1/2
1-1/2 X 1-1/4	\$503	\$393	\$199	\$179	\$264	\$299	-	-	1-1/2 X 1-1/4
1-1/2 X 1	\$248	\$248	\$199	\$156	\$264	\$230	-	-	1-1/2 X 1
1-1/2 X 3/4	\$756	\$719	\$184	\$241	\$381	\$381	-	-	1-1/2 X 3/4
1-1/2 X 1/2	\$756	\$719	\$291	\$290	\$436	\$421	-	-	1-1/2 X 1/2
2 X 1-1/2	\$286	<u>\$266</u>	\$105	\$118	\$135	\$149	\$566	\$754	2 X 1-1/2
2 X 1-1/4	\$286	-	\$105	\$141	\$219	\$325	\$783	\$1,316	2 X 1-1/4
2 X 1	\$286	<u>\$266</u>	\$146	\$148	\$219	\$283	\$723	\$2,498	2 X 1
2 X 3/4	\$825	\$949	\$225	\$323	\$623	\$1,161	-	-	2 X 3/4
2-1/2 X 2	\$314	<u>\$289</u>	\$133	\$161	\$156	\$223	\$545	\$658	2-1/2 X 2
2-1/2 X 1-1/2	<u>\$314</u>	<u>\$289</u>	\$171	\$161	\$184	\$223	\$691	\$1,549	2-1/2 X 1-1/2
2-1/2 X 1-1/4	-	\$289	\$230	\$246	\$333	\$355	\$864	\$1,748	2-1/2 X 1-1/4
2-1/2 X 1	-	-	\$273	\$350	\$779	\$796	-	-	2-1/2 X 1
3 X 2-1/2	\$306	\$336	\$109	\$135	\$171	\$184	\$994	\$685	3 X 2-1/2
3 X 2	\$306	\$336	\$118	\$135	\$184	\$184	\$566	\$679	3 X 2
3 X 1-1/2	<u>\$306</u>	<u>\$336</u>	\$135	\$180	\$209	\$306	-	-	3 X 1-1/2
3 X 1-1/4	-	<u>\$336</u>	\$214	\$266	\$754	\$843	-	-	3 X 1-1/4
3 X 1*	-	-	\$269	\$335	\$878	\$1,019	-	-	3 X 1*
3-1/2 X 3	-	-	\$283	\$336	\$293	\$369	-	-	3-1/2 X 3
3-1/2 X 2-1/2	-	-	\$283	\$336	\$308	\$424	-	-	3-1/2 X 2-1/2
3-1/2 X 2	-	-	\$293	\$355	\$330	\$444	-	-	3-1/2 X 2
3-1/2 X 1-1/2	-	-	-	-	-	-	-	-	3-1/2 X 1-1/2
3-1/2 X 1-1/4	-	-	-	-	-	-	-	-	3-1/2 X 1-1/4
4 X 3-1/2	-	-	\$148	\$180	\$229	\$288	\$968	-	4 X 3-1/2
4 X 3	\$388	\$500	\$140	\$173	\$224	\$288	\$640	\$945	4 X 3
4 X 2-1/2	\$388	\$500	\$171	\$204	\$236	\$299	\$968	\$1,641	4 X 2-1/2
4 X 2	\$388	\$500	\$171	\$226	\$273	\$394	\$968	\$1,639	4 X 2
4 X 1-1/2	-	-	\$309	\$333	\$916	\$1,474	-	-	4 X 1-1/2
4 X 1-1/4	_	_	-	-	-	-	_	_	4 X 1-1/4
4 X 1*	_	_	_	_	_	_	_	_	4 X 1*
5 X 4	\$838	\$1,473	\$260	\$369	\$453	\$665	\$1,138	\$2,065	5 X 4
	φ030 -		\$200 -	-	φ 4 33	-	\$1,130	\$2,003	5 X 3-1/2
5 X 3-1/2	- \$965	-					64 903		5 X 3-1/2 5 X 3
5 X 3	*	_	\$355 \$544	\$536 \$640	\$453	\$830	\$1,893	\$2,065	-
5 X 2-1/2	\$2,429	-	\$541	\$640	\$708	\$923	\$2,228	\$2,531	5 X 2-1/2
5 X 2	\$2,851	-	\$541	\$1,330	\$1,675	\$3,128	-	-	5 X 2
6 X 5	<u>\$755</u>	<u>\$925</u>	\$264	\$403	\$333	\$765	\$1,243	\$2,019	6 X 5
6 X 4	\$755	<u>\$925</u>	\$294	\$415	\$461	\$623	\$1,243	\$2,019	6 X 4
6 X 3-1/2	-	-	\$491	\$646	-	-	-	-	6 X 3-1/2
6 X 3	\$755	<u>\$925</u>	\$356	\$485	\$724	\$809	\$1,976	\$4,291	6 X 3
6 X 2-1/2	<u>POA</u>	<u>\$925</u>	\$709	\$1,300	\$1,246	\$1,490	-	-	6 X 2-1/2
6 X 2	POA	POA	\$766	\$1,106	\$1,599	\$2,065	-	-	6 X 2*

^{*} Reducing Fittings in these sizes are not listed in ASME B16.9.



REDUCING FITTINGS

NOMINAL PIPE	REDUC	ING TEES		ENTRIC ICERS		NTRIC ICERS		IG 90° LR OWS	NOMINAL PIPE
SIZE	STD	EXTRA	STD	EXTRA	STD	EXTRA	STD	EXTRA	SIZE
(INCHES)	WEIGHT	STRONG	WEIGHT	STRONG	WEIGHT	STRONG	WEIGHT	STRONG	(INCHES)
8 X 6	\$1,439	<u>\$1,841</u>	\$386	\$564	\$589	\$875	\$3,098	\$3,608	8 X 6
8 X 5	\$1,799	<u>\$1,841</u>	\$435	\$689	\$764	\$999	\$5,670	\$7,955	8 X 5
8 X 4	\$1,661	<u>\$1,841</u>	\$496	\$689	\$1,076	\$1,220	\$5,670	\$7,733	8 X 4
8 X 3-1/2	-	-	-	-	-	-	-	-	8 X 3-1/2
8 X 3*	\$2,324	\$3,394	\$1,083	\$1,781	\$1,833	\$2,306	-	-	8 X 3*
10 X 8	\$2,655	<u>\$3,187</u>	\$749	\$809	\$771	\$1,418	\$5,035	\$7,635	10 X 8
10 X 6	\$2,655	<u>\$3,187</u>	\$704	\$965	\$1,356	\$2,074	\$5,320	\$9,106	10 X 6
10 X 5	\$4,959	<u>\$3,187</u>	\$1,026	\$1,343	\$1,628	\$2,309	\$11,948	\$11,813	10 X 5
10 X 4	\$2,655	<u>\$3,187</u>	\$1,281	\$1,836	\$2,128	\$2,931	-	-	10 X 4
12 X 10	\$3,919	<u>\$5,115</u>	\$926	\$1,320	\$1,203	\$2,028	\$11,385	\$25,005	12 X 10
12 X 8	\$3,919	<u>\$5,115</u>	\$1,065	\$1,343	\$1,888	\$2,634	\$11,733	\$25,005	12 X 8
12 X 6	\$3,919	<u>\$5,115</u>	\$1,115	\$1,444	\$3,044	\$3,064	\$26,021	\$30,938	12 X 6
12 X 5	-	-	-	-	-	-	-	-	12 X 5
12 X 4*	\$5,300	<u>\$5,115</u>	\$2,588	\$4,169	-	-	-	-	12 X 4*
14 X 12	\$5,911	<u>\$7,840</u>	\$1,394	\$2,116	\$2,111	\$4,628	\$23,523	\$46,920	14 X 12
14 X 10	\$5,911	<u>\$7,840</u>	\$1,908	\$2,116	\$2,471	\$4,926	\$23,523	\$46,920	14 X 10
14 X 8	\$5,911	<u>\$7,840</u>	\$2,355	\$3,915	\$3,640	\$6,164	-	-	14 X 8
14 X 6	-	<u>\$7,840</u>	-	-	-	-	-	-	14 X 6
16 X 14	\$6,245	<u>\$10,021</u>	\$2,438	\$2,969	\$3,229	\$4,509	\$27,016	\$51,658	16 X 14
16 X 12	\$6,245	\$9,254	\$2,438	\$3,010	\$4,290	\$5,761	\$27,016	\$51,658	16 X 12
16 X 10	\$6,245	\$9,254	\$2,695	\$4,323	\$4,704	\$6,300	\$30,284	\$65,924	16 X 10
16 X 8	\$6,245	\$9,254	\$3,546	\$5,680	\$9,356	\$21,460	-	-	16 X 8
16 X 6*	\$7,479	<u>\$10,021</u>	-	-	-	-	-	-	16 X 6*
18 X 16	\$10,633	<u>\$14,420</u>	\$2,664	\$4,153	\$5,818	\$7,235	-	-	18 X 16
18 X 14	\$10,633	<u>\$14,420</u>	\$3,321	\$5,035	\$6,011	-	-	-	18 X 14
18 X 12	\$10,633	<u>\$14,420</u>	\$3,596	\$5,675	\$6,375	\$7,755	-	-	18 X 12
18 X 10	\$10,633	<u>\$14,420</u>	\$4,346	\$7,375	\$7,196	\$11,948	-	-	18 X 10
18 X 8*	\$12,196	<u>\$14,420</u>	-	-	-	-	-	-	18 X 8*
20 X 18	\$15,289	<u>\$16,739</u>	\$4,571	\$5,525	\$7,306	\$7,795	-	-	20 X 18
20 X 16	\$15,289	\$16,73 <u>9</u>	\$4,571	\$5,383	\$7,288	\$10,411	-	-	20 X 16
20 X 14	\$15,289	\$16,739	\$4,759	\$6,288	\$16,483	\$18,750	-	-	20 X 14
20 X 12	\$15,289	\$16,739	\$5,870	\$7,241	\$20,170	\$25,340	_	_	20 X 12
20 X 10*	\$15,289	\$16,739	\$7,803	\$8,081	-	_	_	_	20 X 10*
24 X 20**	\$21,211	\$20,942	\$5,170	\$13,894	\$9,580	\$16,935	-	-	24 X 20**
24 X 18**	\$21,890	\$20,942	\$5,288	\$15,276	\$10,531	\$19,975	_	_	24 X 18**
24 X 16**	\$21,211	\$20,942	\$5,518	\$15,276	\$15,874	\$24,136	_	_	24 X 16**
24 X 14**	\$21,211	\$20,942	\$10,831	\$18,154	\$25,511	-	_	_	24 X 14**
24 X 12**	\$21,211	\$20,942	\$10,831	\$18,213	Ψ20,011	1 -	I -	[[24 X 12**
					_	1 -	<u> </u>	-	
24 X 10**	\$27,241	<u>\$20,942</u>	\$19,725	-	-	-	-	-	24 X 10**

^{*} Reducing Fittings in these sizes are not listed in ASME B16.9.

Reducing Cross Fittings - Price on Application

^{**} Fittings normally furnished as WPB-W



SPECIAL SCHEDULES

SCHEDULE NO.	NOM. NOMINAL 90° PIPE WALL ELBOW			45°		30° JRNS	TEES		
NO.	SIZE	THICKNESS	LONG	SHORT	ELBOWS LONG	LONG	SHORT	FULL SIZE	REDUCING
	IN.	THICKNESS	RADIUS	RADIUS	RADIUS	RADIUS	RADIUS	OUTLET	OUTLET
	4	.188			10.2.00				
	6	.219							
LIGHT	8	.219							
WEIGHT	10	.219							
	12	.250							
&	14*	.250							
S/10	16*	.250							
	18*	.250							
	20*	.250							
	24*	.250							
	8	.250							
	10	.250							
20	12	.250							
	14	.312							
	16	.312							
	18	.312							
	8	.277							
30	10	.307					_		
	12	.330				\mathbf{C}	Λ		
40	18	.438				PO	\boldsymbol{H}		
40	12 14	.406 .438					•		
60	8	.438							
60	o 12	.562							
80	10	.593							
80	12	.687							
	8	.593							
100	10	.718							
.00	12	.843							
	4	.438							
	5	.500							
120	6	.562							
120	8	.718							
	8 10	.843							
		l I							
	12	1.000							
440	8	.812							
140	10	1.000							
	12	1.125							

NOTE: * S10 Fittings are manufactured with taper-bored ends



SCHEDULE 160

		90° EL	BOWS	45° ELBOWS	180° RI	180° RETURNS		EES		
NOM. PIPE SIZE IN.	NOM. WALL THICKNESS	LONG RADIUS	SHORT RADIUS	LONG RADIUS	SHORT RADIUS	LONG RADIUS	FULL SIZE OUTLET	REDUCING OUTLET	NOM. PIPE SIZE IN.	
2	.344						_		2	
2-1/2	.375								2-1/2	
3	.438								3	
4	.531					Λ			4	
5	.625				/() <u>/</u>				5	
6	.719					7			6	
8	.906			_		_			8	
10	1.125								10	
12	1.312								12	

DOUBLE EXTRA STRONG

		90° EL	BOWS	45° ELBOWS	180° RE	TURNS	TE	ES	
NOM. PIPE SIZE IN.	NOM. WALL THICKNESS	LONG RADIUS	SHORT RADIUS	LONG RADIUS	SHORT RADIUS	LONG RADIUS	FULL SIZE OUTLET	REDUCING OUTLET	NOM. PIPE SIZE IN.
2	.346								2
2-1/2	.552								2-1/2
3	.600								3
4	.674								4
				_					
5	.750) (1			5
6	.864				`\ <i>] </i>	-1			6
8	.875								8

In addition to ASTM A234WPB Carbon Steel, all the fittings shown in this price schedule are also available in the following material grades: ASTM A234WPC, ASTM A420WPL6, ASTM A858, ASTM A860, MSS-SP-75: Grades 42 through 70 and customer requirements for special mechanical properties and ASME Nuclear grades - Price on Application.



BOX AND PALLET QUANTITIES

Standard Weight

NOMINAL		90° E	LBOWS		45° EL	BOWS	TE	ES	NOMINAL
PIPE	LONG R	ADIUS	SHOP	RT RADIUS	LONG I	RADIUS	FULL SIZI	E OUTLET	PIPE
SIZE									SIZE
(INCHES)	вох	PLT	BOX	PLT	BOX	PLT	BOX	PLT	(INCHES)
1/2									1/2
3/4									3/4
1									1
1-1/4	75								1-1/4
1-1/2	50						25		1-1/2
2	25	1600	40		50	3200	15	800	2
2-1/2		960	25	1560	25	1764		780	2-1/2
3		700	15	1100		1152		495	3
3-1/2									3-1/2
4		320		448		567		280	4
5		168		280		294		180	5
6		105		175		180		100	6
8		50		64		100		48	8
10		24		36		48		36	10
12		12		18		27		18	12
14		9		12		27		12	14
16		6		8		10		10	16
18		4		6		9		4	18
20		4		4		4		4	20
22									22
24									24

Extra Strong

NOMINAL		90° E	LBOWS		45° EL	BOWS	TE	ES	NOMINAL
PIPE	LONG RA	ADIUS	SHOP	RT RADIUS	LONG F	RADIUS	FULL SIZE	OUTLET	PIPE
SIZE									SIZE
(INCHES)	вох	PLT	BOX	PLT	вох	PLT	вох	PLT	(INCHES)
1/2									1/2
3/4									3/4
1									1
1-1/4	75								1-1/4
1-1/2	50						25		1-1/2
2	25	1600	40		50	3200	15	800	2
2-1/2		960	25	1560	25	1764		780	2-1/2
3		700	15	1100		1152		495	3
3-1/2									3-1/2
4		320		448		567		280	4
5		168		280		294		180	5
6		105		175		180		100	6
8		50		64		100		48	8
10		24		36		48		36	10
12		12		18		27		18	12
14		9		12		27		12	14
16		6		8		10		10	16
18		4		6		9		4	18
20		4		4		4		4	20
22									22
24									24



GENERAL TERMS & CONDITIONS OF SALE OF LISTED ITEMS WF-2011-A (09/01/2011) Price Schedule

- 1. WARRANTY: All fittings are warranted to be free from manufacturing defects for one year from date of shipment and will be replaced without charge provided:
 - (a) The product has been used as recommended and in accordance with recognized practice.
 - (b) Its failure resulted from a manufacturing defect and not from damage due to severe operating service including but not limited to corrosive, abrasive or other wear normally to be expected in the services involved; and
 - (c) Written notice of such defect is delivered to Tube Forgings of America, Inc. at its home office in Portland, Oregon, during the one-year period.

THIS EXPRESS WARRANTY IS IN LIEU OF AND EXCLUDES ALL OTHER WARRANTIES, GUARANTIES, OR REPRESENTATIONS, EXPRESSED OR IMPLIED. THERE ARE NO IMPLIED WARRANTIES OF MERCHANTABILITY OR WARRANTIES WHICH EXTEND BEYOND THE DESCRIPTION IN THIS PRICE SHEET.

- 2. LIABILITY: If merchandise is not replaced by Tube Forgings of America as provided in the warranty above, Tube Forgings' liability shall be limited to the stated selling price of any defective goods. Tube Forgings shall in no event be liable for any other damages, whether direct, immediate, foreseeable, consequential, or special or for any expenses incurred by reason of the use or misuse, sale or fabrication of products which do or do not conform to the terms and conditions of the contract.
- 3. PRICES: Prices and other terms of sale are as established in current price sheets and are subject to change without notice. Stenographic or clerical errors are subject to correction.
- 4. ACCEPTANCE OF ORDERS AND SPECIAL ORDERS: All orders are subject to acceptance by Tube Forgings of America, Inc., at its home office, Portland, Oregon, only. No assignment of the purchaser's rights may be made without the written consent of Tube Forgings of America, Inc. Orders for special material are subject to cancellation only upon agreement to make payment for the work performed, the material used, and a reasonable profit.
- 5. TERMS, PAYMENT AND PARTIAL SHIPMENT: Cash Discount 1% 10 days, Net 30 days. Maximum legal interest charged on accounts over 30 days past due. All accounts are payable in United States funds, free of exchange, collection or any other charges. If in the sole discretion of Tube Forgings of America, Inc., the financial condition of the purchaser at any time so requires, Tube Forgings retains the right to require full or partial payment in advance. Tube Forgings reserves the right to make partial shipments from time to time and render invoices therefore which shall be due and payable as said invoices.
- **6. TAXES:** Unless other wise specifically noted, the amount of any sales, use, occupancy, excise tax or other tax, of any nature, federal, state, or local for which Tube Forgings is legally liable, either initially or through failure of payment by purchaser, shall be added or be in addition to the price quoted and purchaser agrees to pay the same to Tube Forgings.
- 7. UNAVOIDABLE CONDITIONS: Tube Forgings of America shall not be liable for failure to deliver or delays in delivery occasioned by causes beyond its control, including, without limitation, strikes, lockouts, fires, embargoes, war or the outbreak of hostilities, acts of God, inability to obtain shipping space, machinery, breakdowns, delays of carriers or suppliers, and governmental acts or regulations.
- 8. **RETURNS AND CANCELLATIONS:** No product may be returned without Tube Forgings' written consent. All goods returned are subject to a handling charge plus freight in both directions and charges for any required reconditioning, unless otherwise specified in writing by Tube Forgings. Cancellation of orders once placed with and accepted by Tube Forgings may be made only with its written consent.
- 9. FREIGHT TERMS AND CONDITIONS: Freight terms and conditions will be as set forth in current "Freight Terms Allowances Bulletin."
- 10. NO WAIVER: Tube Forgings of America's failure to insist upon any of the terms, covenants, or conditions listed herein or to exercise any right hereunder shall not be construed as a waiver or relinquishment of the future performance of any such term, covenant or condition, or the future exercise of such right or a waiver or relinquishment or waiver of any other term, covenant, or condition or the exercise of any other rights hereunder.
- 11. GOVERNING LAW: This contract shall be governed by, construed and enforced in accordance with the laws of the State of Oregon.

BUYER'S ACCEPTANCE OF ABOVE CONDITIONS

Any order resulting from this quotation shall be subject to the terms and conditions herein contained and no others whatsoever. No waiver, alteration or modification of the conditions herein contained shall be binding unless in writing and signed by an executive officer or by the General Manager of Sales.



GENERAL NOTES

MATERIALS: The list prices shown apply to Tube Forgings of America, Inc. carbon steel welding

fittings to ASTM A234 Grade WPB. When quality assurance testing, or other requirements, differ from applicable sections of ASTM A234 (latest revision), such

prices will be quoted on application.

Tube Forgings of America, Inc. welding fittings covered herein conform to all applicable MANUFACTURE:

requirements of Specification ASTM A234 (latest revision) Grade WPB and are manufactured with dimensions and tolerances in accordance with ANSI B 16.9, and will be furnished either seamless or manufactured from welded tubes at Tube Forgings'

option.

MATERIAL Tube Forgings of America, Inc. will furnish on customer's request or when specification **CERTIFICATION:**

requires, documentation that material is in compliance with ASTM A234 GR WPB

(latest revision) or applicable order specifications.

Blanket Material Certifications will be furnished at no charge when requested.

Certifications provided after shipment of order, or revisions to existing certifications, are

subject to price on application.

SPECIAL END

MACHINING: On application.

SEGMENTS OF

ELBOWS AND

RETURNS: On application.

SPECIAL COATING

OR UNCOATED: On application.

EXPORT PACKING: On application.

OTHER SPECIAL

PACKING: On application.

SPECIAL

On application. MARKING:

Prices are F.O.B. Factory and are subject to change without notice



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